

Work Order ID 86552

July-05-12 10:09:05 AM

86552

Page 1

Item ID: D350-567-115

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Floor Window

Start Date: 7/05/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/13/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-567-1 & 2 CHG004

DAS 16

12/4/13 JB

MLT 12-7-20

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

12/07/24 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 16

12/4/13

(X)

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Item ID: D350-567-115

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Interior Floor Window

Start Date: 7/05/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/13/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-115

Location: _____

PPP Rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/17/23

12/17/24

12-07-23

Picklist Print

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Work Order ID: 86552

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 7/05/12

Required Date: 7/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ANS26G632R12 Screw		Purchased	No			110	Each	48.0000	9	9			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST346		47							
				121556		47				121556			
				ST347		1							
				119225		1							
D2463 Seal		Manufactured	No			110	f	518.0674	4.41	4.41			
EX (D2463-0530) AS PER DWG) CUT TO 53.00"				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST404		518.06737							
				72232		15.38							
				79478		2.68737							
				83542		500				83542			
D3293-1 Doubler		Manufactured	No			110	Each	7.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST211		7							
				84073		7				84073			
D3294-1 Bracket		Manufactured	No			110	Each	9.0000	0	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST212		9							
				64793		1							
				84071		8				84071			
D3295-041 Floor Window		Manufactured	No			110	Each	0.0000	0	1			
										86527		12/07/20	

Picklist Print

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Work Order ID: 86552

Parent Item: D350-567-115

Start Date: 7/05/12

Required Date: 7/13/12

Parent Item Name: Interior Floor Window

Start Qty: 1.00

Required Qty: 1.00

D3296-041
Door Assembly

Manufactured No

110 Each 2.0000

U

1

JB

Location

Loc Qty

Loc Code

ST218

2

84072

2

84072

MS20470AD4-5
Rivet, Universal Head

Purchased No

110 Each 1,192.0000

2

2

JB

Location

Loc Qty

Loc Code

ST319

1192

118405

405

120142

787

120142

MS20470AD4-6
Rivet, Universal Head

Purchased No

110 Each 2,219.0000

115

115

JB

Location

Loc Qty

Loc Code

ST319

2219

117395

16

118927

279

119109

12

120142

81

121524

1831

121524

MS20470AD4-7
Rivet, Universal Head

Purchased No

110 Each 1,356.0000

15

15

JB 12/07/20

Location

Loc Qty

Loc Code

ST139

1039

121415

1039

121415

ST319

52

120769

52

ST320

265

116081

117

118614

148

Picklist Print

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Work Order ID: 86552

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 7/05/12

Required Date: 7/13/12

Start Qty: 1.00

Required Qty: 1.00

~~MS21042L06~~
Nut

Purchased No

110 Each 338.0000

9

9

Location

Loc Qty

Loc Code

ST300

138

118354

2

119109

1

119758

1

121444

34

121556

100

ST317

200

122151

200

121444

~~NAS1149DN632J~~
Washer

Purchased No

110 Each 149.0000

9

9

Location

Loc Qty

Loc Code

ST298

149

118428

149

118428

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08